



TECHNICAL DATA SHEET No 850

## SPRAY BODY 692 PRIMER

### GENERAL TECHNICAL DESCRIPTION

High quality 1K alkyd based anticorrosive primer, suitable for fast repair or small areas (spot repairs).

It can be painted over with any HB BODY paint system

### SURFACE

On old, sanded paint work  
 Clean and sanded steel panels  
 OEM surfaces lightly sanded and cleaned  
 Plastic bumpers and parts primed with 340 PLASTOFIX adhesion promoter  
 HB Body Polyester Fillers  
 Wooden surfaces.

### PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried

**PRODUCT APPLICATION: Apply 2 to 3 coats on a properly treated surface. Ready to sand and overpaint after 30-45'.**



Shake well before using:  
2 - 3 min



Spray at a distance of  
20 - 30 cm, thinly applied  
coats



10 - 15 min / 23°C (73°F)



2 - 3 coats approximately  
20 - 30 microns



30 - 45 min / 23°C (73°F)



Overcoat with any HB  
BODY paint system



After use turn bottle  
upside down and spray  
out a small quantity,  
for the cleaning of the  
nozzle

### FLASH POINT

-97°C / -206°F

### SPECIFIC GRAVITY

0.92 g/cm<sup>3</sup>

### SOLID CONTENT

(NO THINNER)

30% Weight

### VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L.

2004/42/IIB(c)(840)840

### THEORETICAL COVERAGE

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### CLEANING OF EQUIPMENT

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### REMARKS

- Always try to use the product in accordance with the specifications provided
- Shake for 1 - 2 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- It is recommended to test on a similar surface for achieving the desired finishing result.

### STORAGE SHELF LIFE

- Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 36 months in unused original containers



Always wear protective  
equipment



Follow the application  
instructions mentioned  
in this TDS

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