



TECHNICAL DATA SHEET No 845

SPRAY BODY 650 STONE CHIP

GENERAL TECHNICAL DESCRIPTION

Synthetic rubber based underbody material with sound deadening / sealing properties, optimum covering ability and excellent adhesion

Provides scratch and stone chip protection

Fast drying

It can be painted over after 20-30' with any HB BODY paint system

Remains permanently elastic

SURFACE

External underneath and internal parts of the car body

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried

PRODUCT APPLICATION: Apply 2 to 3 light coats on the inside and outside bottom parts of the car body



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm thinly applied
coats within 5 - 10 min
intervals



2 - 3 coats approximately
20 - 30 microns



Dust free 10 min at
23°C (73°F)
Through drying 2 hours



It can be painted over
with all HB BODY
Mix Systems (It is
recommended the use
of 340 PLASTOFIX as
an adhesion promoter
before paint application)



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

FLASH POINT

-97°C / -206°F

SPECIFIC GRAVITY

0.91 g/cm³

SOLID CONTENT

(NO THINNER)

11% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L.
2004/42/IIIB(c)(840)840

THEORETICAL COVERAGE

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CLEANING OF EQUIPMENT

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REMARKS

- Always try to use the product in accordance with the specifications provided
- Shake thoroughly before use
- Shake for 2 - 3 min after agitator ball has started to rattle. After preparing the area to be painted ensure it to be free from dirt, wax, oil etc
- It is recommended to test on a similar surface for achieving the desired finishing effect
- Optimum operating temperature range 10 - 25°C (50 - 75°F)

STORAGE SHELF LIFE

- Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 36 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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