



TECHNICAL DATA SHEET No 711

BODY 640 CAVITY WAX

GENERAL TECHNICAL DESCRIPTION

A Specially formulated anticorrosive dispersion, containing wax, synthetic resins and anticorrosive compounds.

It penetrates into hard to access points, forming a brown protective membrane.

Resistant to high temperature

It dries fast without cracking or hardening

It retains its elasticity even at extreme temperatures

It protects from moisture

Always apply after the paint procedure

SURFACE

All closed parts (doors, bonnet and running boards)

External underbody parts of the vehicle

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Apply with UBS gun
Pressure: 5 - 6 bar
(73 - 87 psi)



Drying time
60 min / 23°C (73°F)

FLASH POINT

6°C / 43°F

SPECIFIC GRAVITY

0.82 g/cm³

SOLID CONTENT

(NO THINNER)

38 - 42% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L.
2004/42/II(c)(840)840

THEORETICAL COVERAGE

5 - 6 m² / l at 100 micron (4 mil) dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with
767 NITRO THINNER

REMARKS

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY products



Protect from humidity and freeze



Always close tin after use

STORAGE SHELF LIFE

- Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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