



TECHNICAL DATA SHEET No 509

BODY 615 FIBER FILLER

GENERAL TECHNICAL DESCRIPTION

2K Fiberglass polyester filler for bridging and filling of cavities
Spreads smoothly
Dries quickly
Easy to sand
Gives a high resistant and elastic surface

SURFACE

Metallic surfaces
Polyester surfaces
Fiber car parts
Wooden surfaces

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION: Apply with a spatula when mixed with hardener directly on surfaces to treat



Mix 100 parts FILLER with 2 - 3 parts BPO PASTE HARDENER



Apply with the spatula before it starts hardening
Pot life: 4 - 5 min / 23°C (73°F)



Non force dry
20 - 30 min / 23°C (73°F)



Short wave 5 – 8 min
Lamp distance: 60 - 70 cm



P 80 – P 120



Paint over with HB BODY acrylic primers

FLASH POINT

31°C / 88°F

SPECIFIC GRAVITY

1.81 g/cm³

SOLID CONTENT

(NO THINNER)

86% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250 g/L. The VOC content in the ready for use form of this product is 250 g/L.
2004/42/II(c)(250)250

THEORETICAL COVERAGE

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CLEANING OF EQUIPMENT

Clean after final use with 767 NITRO THINNER

REMARKS

- Application only with BPO Paste Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish
- Do not apply to Etch Primer, Wash Primer, 1K Filler, TPA substrates and soft old paintwork
- Do not apply at temperatures below +5°C (+73°F)
- Dry sanding is always recommended
- If wet flattening, dry thoroughly in the spray booth before any re coating

STORAGE SHELF LIFE

- Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers



Store in a cool place



Always wear protective equipment



Follow the application instructions mentioned in this TDS

BPO Paste Hardener contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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